

REV	DATE	ALTERED: RP SINGH
01	19.06.19	CHD & APPD: KONDAPANAU
ALL REVISIONS ARE INDICATED AS 01		

NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 200 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID295X51
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

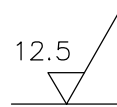
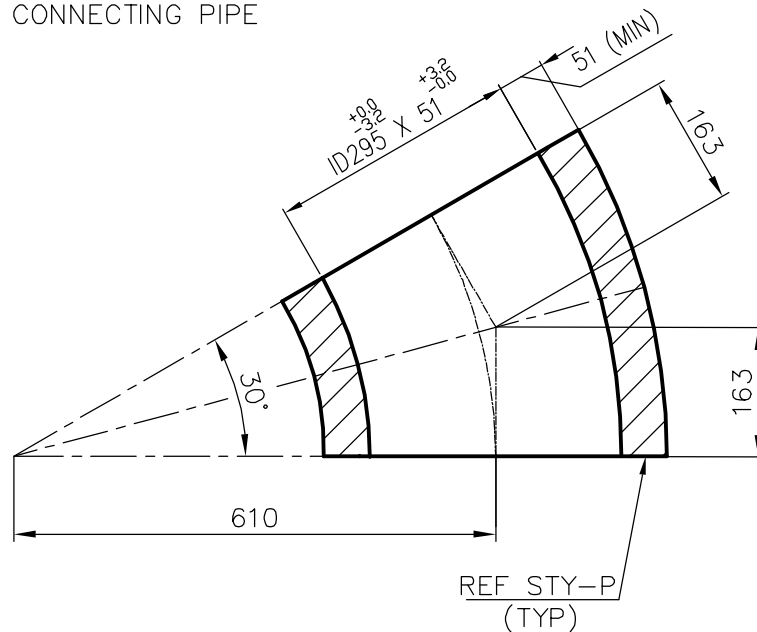
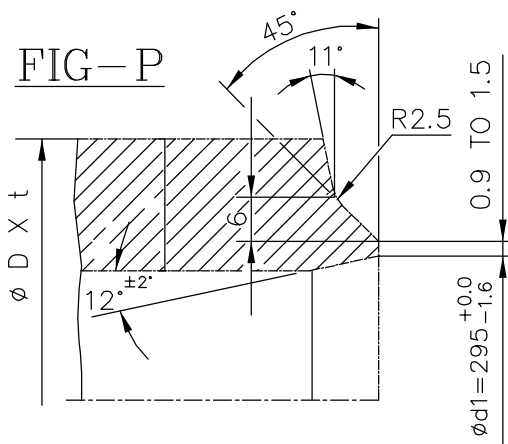


FIG - P



-	BW LR 30DEG ELBOW ID295X51	92 504 244 0000 SA 234 WPC	A	138	910
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT
			MATERIAL SPECN		QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

NAME	SIGNATURE	DATE
DRN RP SINGH		22.02.19
CHD KONDAPANAU		22.02.19
APPD R SESHAGIRI		22.02.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	138.91	-
TITLE					DRAWING NO : 4-80-423-82481
BW LR 30DEG ELBOW ID295X51					REV 01